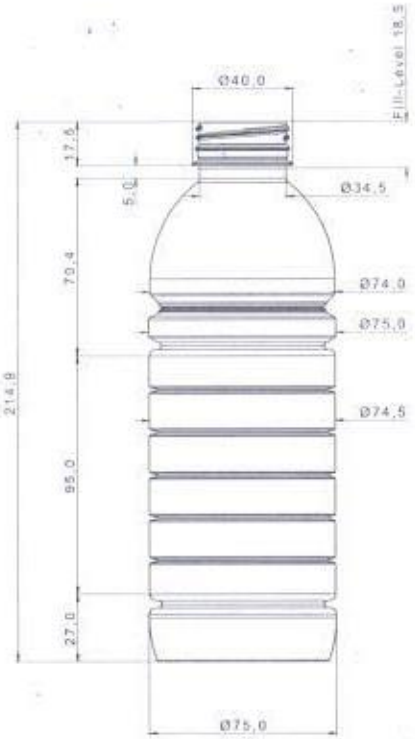
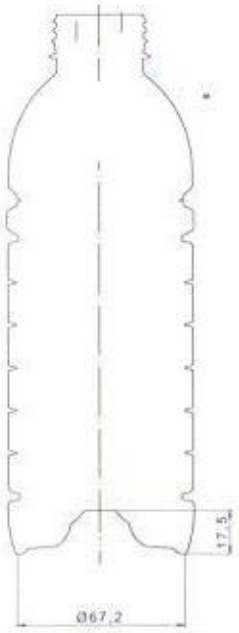


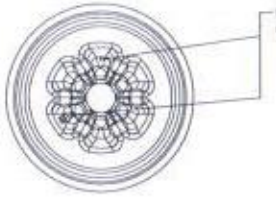




section A-A



For 3D-View please click and move



1. ALL REPRODUCT DIMENSIONS IN MILLIMETERS

2. UNLESS SPECIFIED DIFFERENTLY BY THE CUSTOMER THE FOLLOWING TOLERANCES APPLY FOR OVERALL HEIGHT, MAJOR DIAMETER, AND LABEL DIAMETER (EXCEPT WHERE NOTED):
HEIGHT: ±0,5% OF STATED DIMENSIONS
DIAMETER: ±1,0% OF STATED DIMENSIONS

3. UNLESS SPECIFIED DIFFERENTLY BY THE CUSTOMER FOR AS DELIVERED BOTTLES THE FOLLOWING CAPACITY TOLERANCES APPLY (EXCEPT WHERE NOTED):
ALL CARB. PRODUCTS

NOMINAL CAPACITY	INDIVIDUAL	AVERAGE
>300 TO <=1000ml	+1,7% / -1,0%	+1,5% / 0
>1000 TO <=2000ml	+1,5% / -0,8%	+1,3% / 0
>=2000ml	+1,1% / -0,5%	+1,0% / 0

NCB (NOT FILL)

NOMINAL CAPACITY	INDIVIDUAL	AVERAGE
>=500ml	+10ml / -5ml	+10ml / 0
>500ml	+1,7% / -1,0%	+1,5% / 0

fill-level volume	700ml@22°/721ml@65°	
brimful volume	715ml@22°/736ml@65°	
base volume		
preform weight	43g (est.)	
1/2 length	289mm	
surface area	59172mm²	
stability angle	19,2°	
material	PET	

drawing level:
07.)
06.)
05.)
04.)
03.)
02.)
01.) new label area, shoulder, height
00.) original release

base design: 174860_03_mod

Approval:

DIN A1

	Date	Name
Designer	09.11.23	J. Röhrs
Controller		

Röders TEC for

1BLOW

drawing - number:

BLOW_202750_0

Part description:

HF