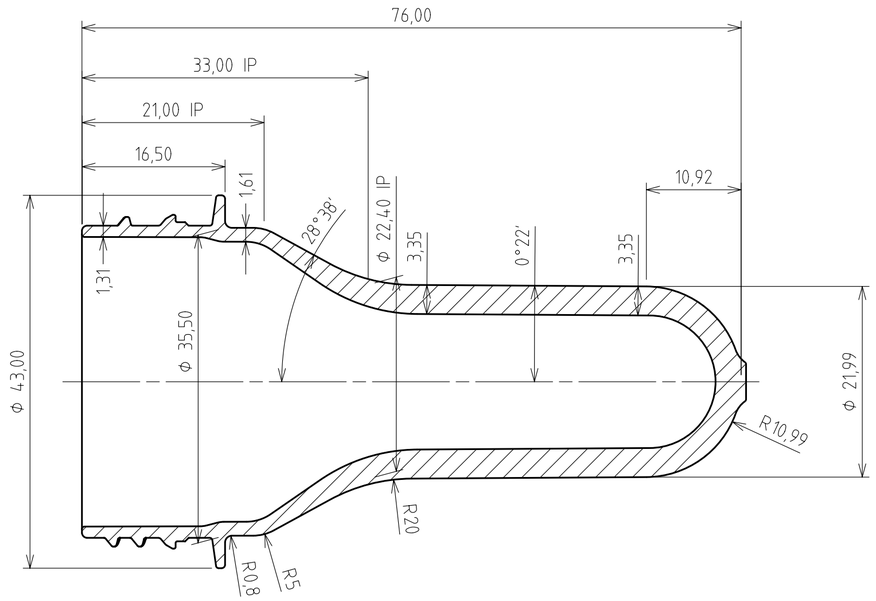
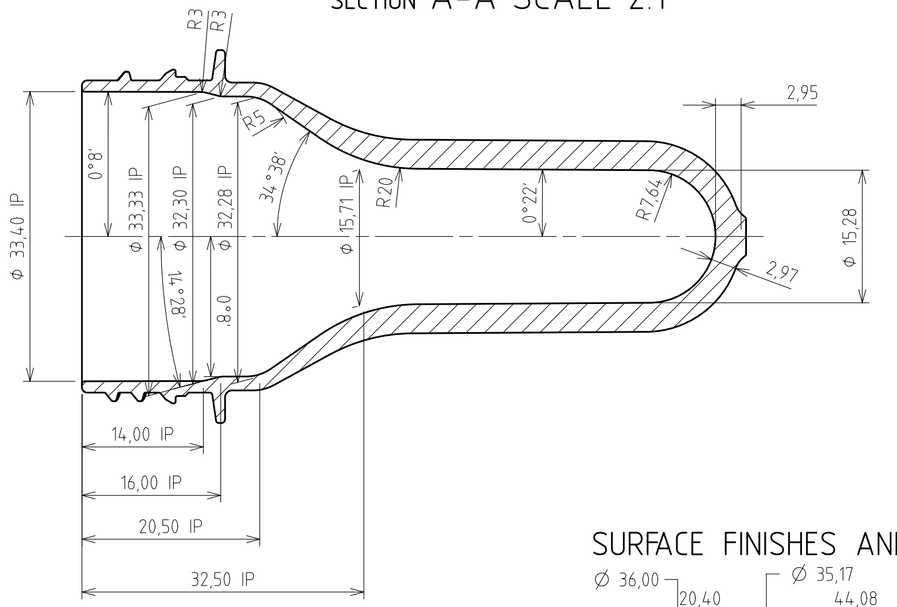
CAVITY SIDE

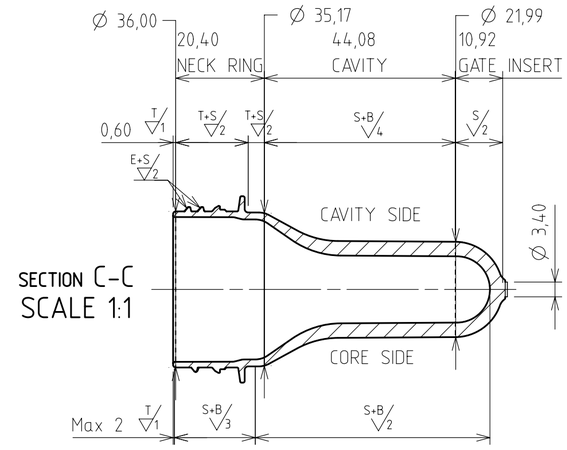


SECTION A-A SCALE 2:1

CORE SIDE

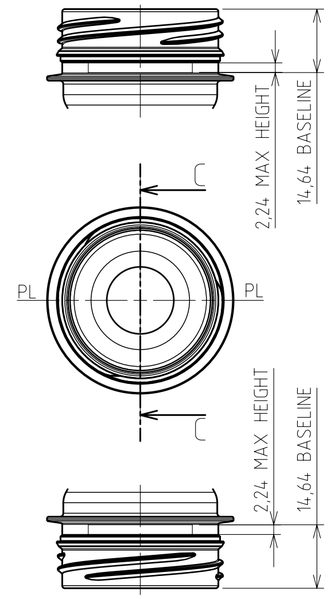


SURFACE FINISHES AND SPLITLINES

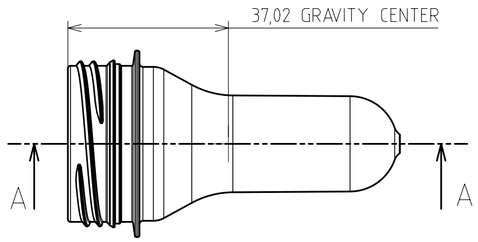


SECTION C-C
SCALE 1:1

NON-OPERATOR SIDE



OPERATOR SIDE



MOLDING SURFACE ENGRAVING DATA				
OPERATOR SIDE	TEXT	[-]	www.rapideu.com	
	FONT	[-]	OCR-B	
	HEIGHT	[mm]	1,6	
	DEPTH	[mm]	0,1	
NON OPERATOR SIDE	TEXT	[-]	CAVITY NUMBER	
			FROM	01
			TO	32
	FONT	[-]	OCR-B	
	HEIGHT	[mm]	1,6	
	DEPTH	[mm]	0,1	
SHOWN POSITIVE ON PLASTIC				

MOLDING SURFACE FINISHES		
T/1	=	Hard Turning
T+S/2	=	Hard Turning + B120 Shot Peening
E+S/2	=	EDM + B120 Shot Peening
S/2	=	(2) Shot Peening
S+B/4	=	(4) B120 Shot Peening + Buffing
S+B/2	=	(2) B120 Shot Peening + Buffing
S+B/3	=	(3) B120 Shot Peening + Buffing

NOTES:

1) NECK FINISH WEIGHT 4,4g
2) THE FINISH COMPLY WITH DRWG: N000036_85
3) DENSITY FOR WEIGHT CALCULATION 1,335g/cm³
4) PL = PARTING LINE
5) IP = INTERSECTION POINT

VER	REV	DATE	DESCRIPTION	NAME
_	/			
_	/			
_	/			
_01	/00	30/01/25	CORE CHANGE OF PN010149_01	M. DALLA LIBERA
_00	/00	13/01/25	CORE CHANGE OF PN010136_00	M. DALLA LIBERA

CONFIDENTIAL

DESCRIPTION:
38mm BERICAP
NECK FINISH
20,0g PREFORM

SCALE: 1:1

MATERIAL: PET

NOTES:

For prototyping tests, the surface finishing is valid only for the neck ring, for the rest the surface finishing will be polished.

SIPA

Date: 30-Jan-2025
Drawn: Dalla Libera, M.
Checked: Manunta,M.
Approved: Pizzinat,T.

DRAWING N°: PN010147_01

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