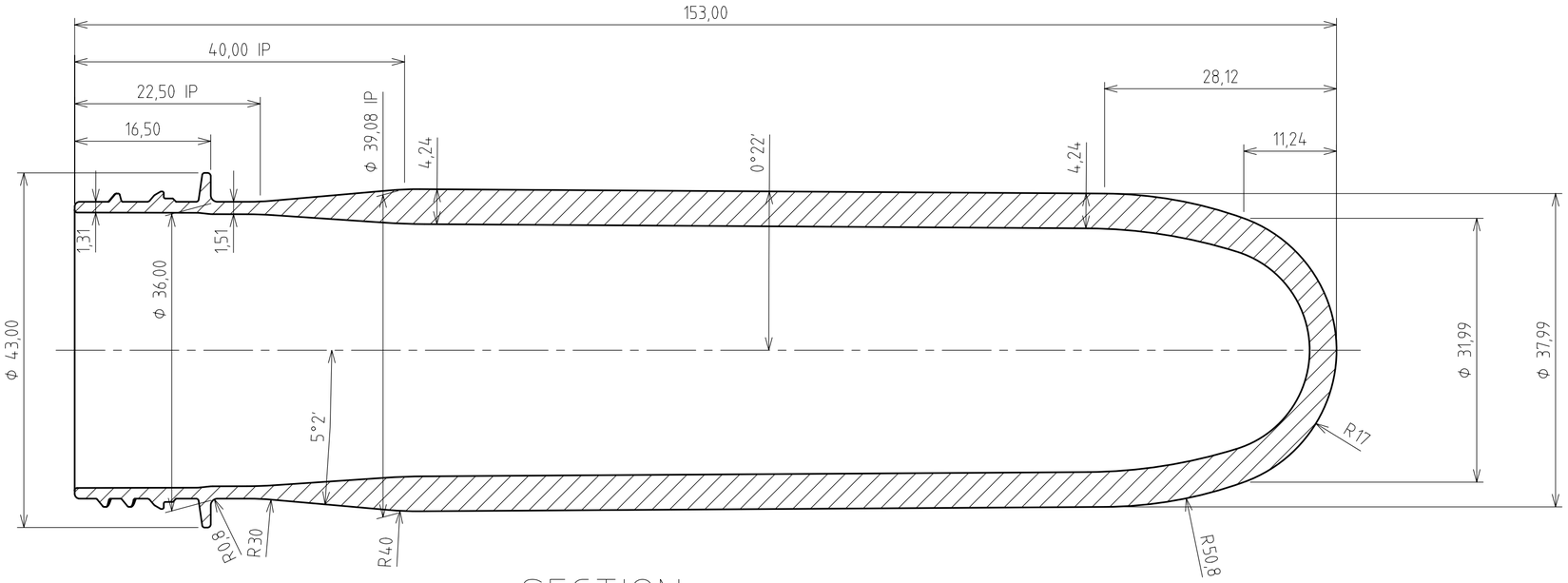
MOLDING SURFACE ENGRAVING DATA				
OPERATOR SIDE	TEXT	[-]	WWW.RAPIDEU.COM	
	FONT	[-]	OCR-B	
	HEIGHT	[mm]	1.6	
	DEPTH	[mm]	0.1	
NON OPERATOR SIDE	TEXT	[-]	CAVITY NUMBER	
			FROM	OMORIKA-01
			TO	OMORIKA-16
	FONT	[-]	OCR-B	
	HEIGHT	[mm]	1.6	
	DEPTH	[mm]	0.1	
SHOWN POSITIVE ON PLASTIC				

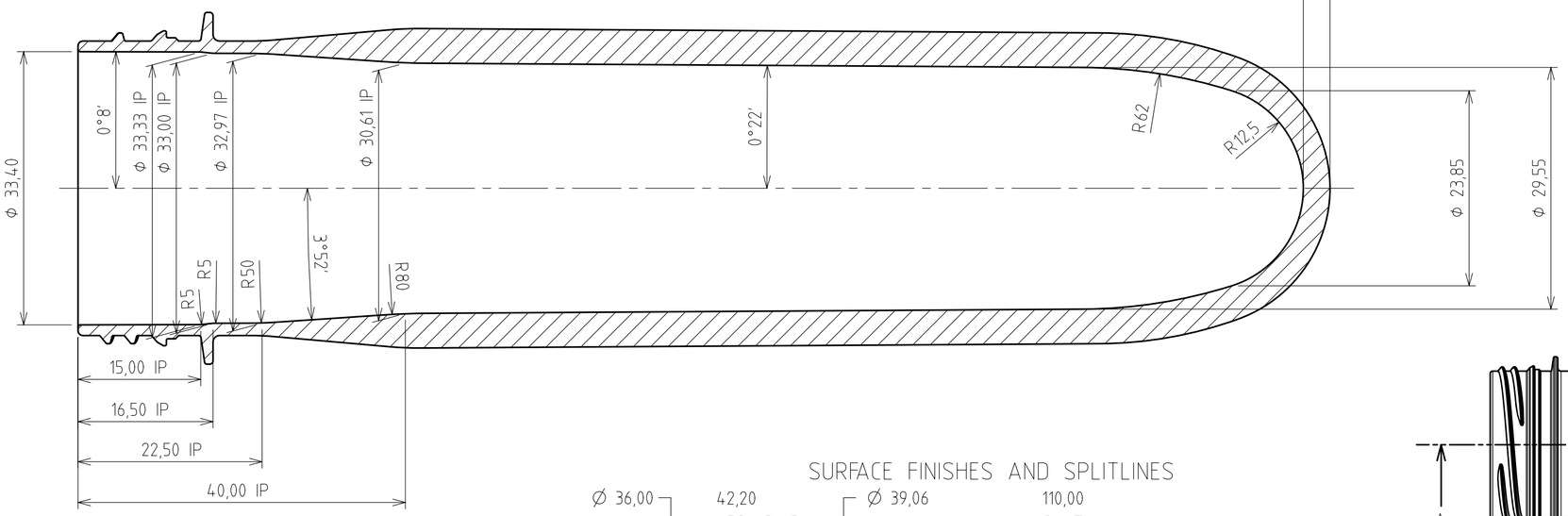
MOLDING SURFACE FINISHES		
T / ▽1	=	Hard Turning
S+B / ▽2	=	(2) B120 Shot Peening + Buffing
X /	=	Existing

CAVITY SIDE

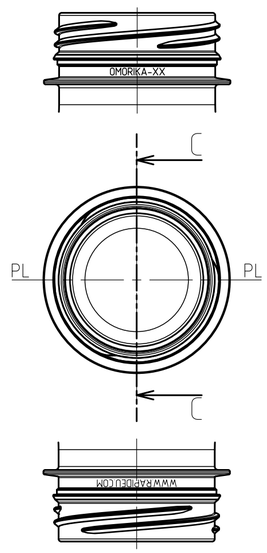


SECTION A-A SCALE 2:1

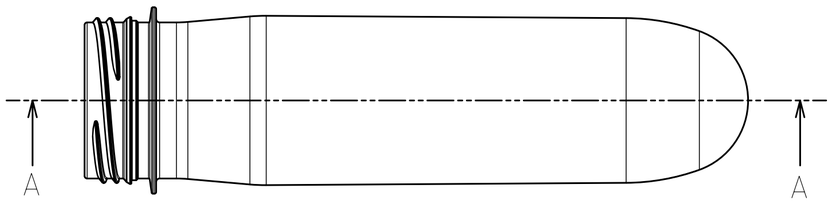
CORE SIDE



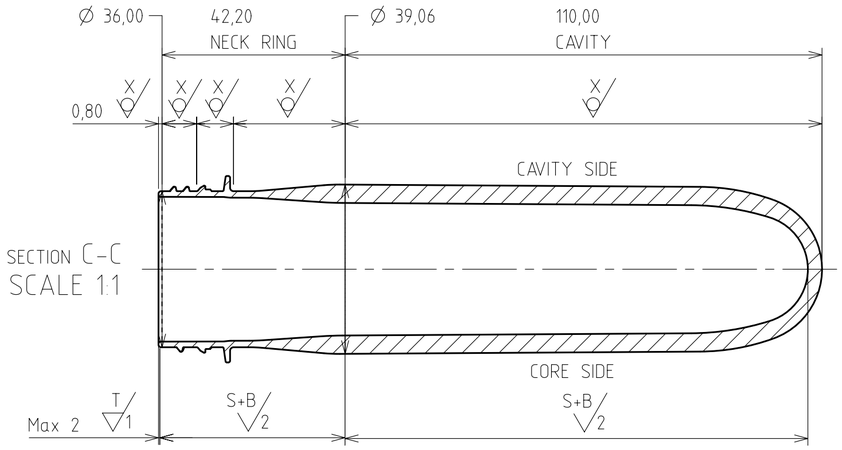
NON-OPERATOR SIDE



OPERATOR SIDE



SURFACE FINISHES AND SPLITLINES



SECTION C-C
SCALE 1:1

NOTES:

1) NECK FINISH WEIGHT 4,4g
2) THE FINISH COMPLY WITH DWG: N000036_85
3) DENSITY FOR WEIGHT CALCULATION 1,335g/cm³
4) IP = INTERSECTION POINT
5) PL = PARTING LINE

VER	REV	DATE	DESCRIPTION	NAME
_	/			
_	/			
_	/			
_	/			
_00	/00	16/07/24	FIRST ISSUE	M. DALLA LIBERA

DESCRIPTION:
38mm BERICAP
NECK FINISH
79,0g PREFORM

SCALE: 1:1

MATERIAL: PET

NOTES:

For prototyping tests, the surface finishing is valid only for the neck ring, for the rest the surface finishing will be polished.

SIPA

Date:	16-Jul-2024
Drawn:	Dalla Libera, M.
Checked:	Manunta,M.
Approved:	Pizzinat,T.

DRAWING N°: PN009775_00

CONFIDENTIAL

This document and the information herein included are SIPA S.p.A property and confidential. It is prohibited to reproduce it or to make it know in whole or in part to other parties without written authorization of SIPA S.p.A
Each modification must be comunicated and approved in written form by SIPA S.p.A